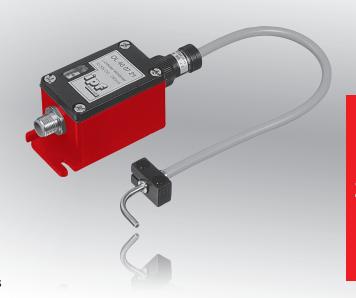
# **IPF** ELECTRONIC

dimensions 40 x 42 x 83.5mm

glass fiber optics through-beam sensor up to 1.5m

dif. reflection sensor up to 230mm

- √ robust aluminum housing
- √ functional reserve
- ✓ LED indicators for operating voltage, status and functional reserve
- √ no / nc as well as pnp / npn selectable
- √ high switching frequency and switching distances
- √ connection with M12-connector



amplifiers for glass fiber optics interference suppression and alarm output











### description

Using highly flexible glass fibers *ipf* fiber optic amplifiers constitute functional units capable of implementing through-beam and diffuse reflection sensors.

Fiber optic amplifiers operate with modulated infrared light. The entire electronics have been assembled in a robust diecast aluminum housing.

The adaptation of the fiber optics is achieved via a knurled nut with a M18x1 thread and a sealing ring. Using a potentiometer the sensing range and/or operating range may be adjusted internally.

The devices can be switched between pnp and npn mode. It is also possible to choose between light-on and dark-on modes. Additionally the **OL400721** features a timer function that can be programmed in 8 ways, an interference suppression as well

as an alarm output.

*ipf* fiber optic amplifiers with glass fibers are used as limit value sensors, pulse generators or for position recognition in areas where normal photoelectric sensors are not able to handle the task due to a lack of space or high temperatures (up to 300°C). Contactless recognition of materials such as metal, glass, wood, paper, plastic, etc.

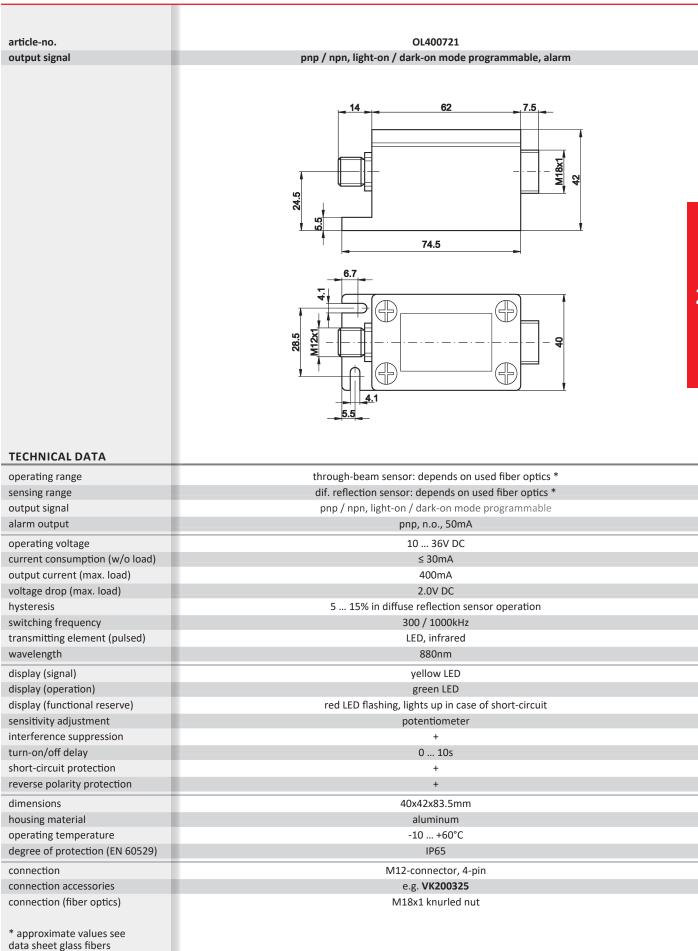
### application examples

- detection of markings
- quality control of printing
- presence checks of metal pins
- foil width recognition



article-no. output signal	OL400321 pnp / npn, light-on / dark-on mode programmable		
output signal	pnp / npn, light-on / dark-on mode programmable		
TECHNICAL DATA			
operating range	through-beam sensor: depends on used fiber optics *		
sensing range	dif. reflection sensor: depends on used fiber optics *		
output signal alarm output	pnp / npn, light-on / dark-on mode programmable -		
	10 36V DC		
operating voltage current consumption (w/o load)	10 36V DC ≤ 30mA		
output current (max. load)	400mA		
voltage drop (max. load)	2.0V DC		
hysteresis	5 15% in diffuse reflection sensor operation		
switching frequency	500Hz		
transmitting element (pulsed)	LED, infrared		
wavelength	880nm		
display (signal)	yellow LED		
display (operation)	green LED		
display (functional reserve)	red LED flashing, lights up in case of short-circuit		
sensitivity adjustment	potentiometer		
interference suppression	•		
turn-on/off delay	- -		
short-circuit protection	+		
reverse polarity protection	+		
dimensions	40x42x83.5mm		
housing material	aluminum		
operating temperature	-10 +60°C		
degree of protection (EN 60529)	IP65		
connection	M12-connector, 3-pin		
connection accessories	e.g. <b>VK200025</b>		
connection (fiber optics)	M18x1 knurled nut		
* approximate values see data sheet glass fibers			





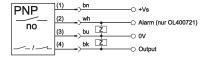
## FIBER OPTIC SENSORS

### 1000 FIBER OPTIC AMPLIFIERS



#### connection

#### connector device



wire colors: bn = brown (1), wh = white (2), bu = blue (3), bk = black (4)

The housing may be opened to program the different functions. Setting control is provided.

Different operating modes are displayed by 3 LEDs:

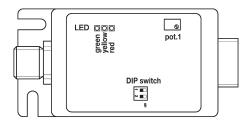
green LED: operating voltage applied

yellow LED: output switched

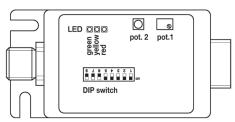
red LED: flashes operation in functional reserve range

lights up in case of short-circuit

### OL400321



### OL400721



### programming of the internal DIP switches OL400321

		off (0)	on (1)
s1	switching output	light-on mode	dark-on mode
s2	switching output	pnp	npn

### programming of the internal DIP switches OL400721

		off (0)	on (1)
<b>s1</b>	interference suppression	mode 1	mode 2
s2	functional reserve	dynamic	static
s3	switching output	npn	pnp
s4	switching output	light-on mode	dark-on mode
s5	switching frequency	1,000Hz	300Hz

s6	s7	s8			
0	0	0	no timer function		
0	0	1	switch-on delay	0-10 sec	(pot. 2)
0	1	0	switch-off delay	0-10 sec	(pot. 2)
0	1	1	switch-on/off delay	0-10 sec	(pot. 2)
1	0	0	dynamic light-on mode	100ms	
1	0	1	dynamic dark-on mode	100ms	
1	1	0	switch-on delay	100ms	
1	1	1	switch-off delay	100ms	

For fiber optic amplifiers with fiber optic through-beam sensors the dark-on mode has been defined as normally open (no). For fiber optic amplifiers with fiber optic diffuse reflection sensors the light-on mode has been defined as normally open (no).

This data sheet contains the standard versions only. Kindly request the availability of other output- and connection versions.

We will be pleased to supply the matching cable socket for your devices with connector. Please refer to the list in catalog chapter "accessories" under "cable sockets ipf-sensoreles" or search our website for "VK".

Warning: Never use these devices in applications where the safety of a person depends on their functionality.